

**CQE Primer, Eighth Edition Changes**  
**September, 2006**

The 2006 CQE revision expanded the Primer from 830 pages to 878 pages. There was an approximate 12% replacement of questions. Questions are modernized.

**Major content additions:** Added new material on robust design, DFSS, Control plans, DFX, TOC, lean concepts, six sigma, kaizen, TQM, normal probability plot, selection of variable, cpm, Pp, and time series analysis. Gage R & R material was also expanded.

**Major content deletions:** Simplified standards

**Other Changes:** Moved quality costs and training from Section II to Section III. Moved robust design from Section XI to Section VI. Moved cost of quality and training from Section II to Section III. Moved audits from Section IV to Section III.

