

**CSSBB Primer Second Edition changes
July 2007**

The CSSBB Primer increased from 812 pages to 842 pages. There was an approximate 16% difference in questions due to content changes, weighting changes, and question modernization. Lean topics were distributed throughout the Primer. Six of the twelve tab sets were retitled.

Major content additions: lean foundations, lean and six sigma integration, CTX requirements, spaghetti diagrams, VSM material, lean metrics, multivariate analysis, gap analysis, scenario planning, 5 whys, control plans, training plan deployment, lessons learned, DMADOV, portfolio architecting, critical parameter management and Porter's five forces.

Major content deletions: axiomatic design, noise strategies, EWMA, CuSum, pre-control, mixture designs, simplex designs, and Taguchi designs.

