

CQPA 2020 Changes

Section II

- The ASQ Code of Ethics was changed and moved from III.
- Quality tools moved to Section IV.
- Consolidated 1 page out of Section I.B.5.
- The above changes impacted questions and page numbers.
- Questions for CQPA Sections II and III dropped by 2 %

Section III

- Moved Professional Conduct & Ethics to Section II.
- Team Stages I.D.3 were identified in the BOK
- Flipped I.D.3 and I.D.4

Section IV

- Part II.B. Basic Quality Tools came from Section II
- Part C.1 and C.2 (Lean and Six Sigma) were flipped
- II.C.4 Risk Mgmt was added
- Part II.C.5 BPM is totally new
- Taguchi concepts were moved to Section VII
- Questions increased by 4%

Section V

- A few minor topic name changes
- Pulled in data plotting from Section VII.
- Added material to elements III.B.3, B.4, and B.5
- Questions increased by 1%

Section VI

- Rational Subgrouping moved to Section VII (3 pages)
- Added one paragraph on rational subgroup sampling
- Number of questions decreased by 1%

Section VII

- Pulled in rational subgrouping from old Section VI
- Data plotting moved to Section V
- Pulled in Taguchi concepts from old Section IV
- Number of questions stayed the same

Section VIII

- Added a paragraph on Supplier Social Responsibility
- Questions dropped by 2%

Section IX

- No changes